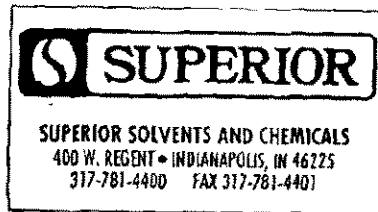


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REC'D MAR 20 2006



Mineral Spirits 66/3 Material Safety Data Sheet



CITGO Petroleum Corporation
 1701 Golf Road, Suite 1-1101
 Rolling Meadows, IL 60008-4295

MSDS No. 19024
 Revision Date 06/07/2005

IMPORTANT: Read this MSDS before handling or disposing of this product and pass this information on to employees, customers and users of this product.

Emergency Overview	
Physical State	Liquid.
Color	Transparent, colorless.
Odor	Characteristic hydrocarbon solvent odor.
CAUTION: Combustible liquid and vapor. Harmful or fatal if swallowed - Can enter lungs and cause damage. Can cause eye, skin or respiratory tract irritation. Harmful to aquatic organisms.	

Hazard Rankings		
	HMIS	NFPA
Health Hazard	* 1	1
Fire Hazard	2	2
Reactivity	0	0
* = Chronic Health Hazard		

Protective Equipment
Minimum Recommended See Section 8 for Details

SECTION 1. PRODUCT IDENTIFICATION

Trade Name	Mineral Spirits 66/3	Technical Contact	(800) 967-7601 (8am - 4pm CT M-F)
Product Number	19024	Medical Emergency	(832) 486-4700
CAS Number	8052-41-3	CHEMTREC Emergency (United States Only)	(800) 424-9300
Product Family	Petroleum hydrocarbon solvent		
Synonyms	Petroleum hydrocarbon solvent; CITGO® Material Code No.: 19358 Former product code(s): 2358		

SECTION 2. COMPOSITION

This product may be composed, in whole or in part, of any of the following refinery streams:

- Light hydrotreated distillate (petroleum) [CAS No.: 64742-47-8]
- Heavy hydrotreated naphtha (petroleum) [CAS No.: 64742-48-9]
- Petroleum hydrocarbon distillates [CAS No.: 8052-41-3]

This product contains the following chemicals as components of the refinery streams listed above:

Component Name(s)	CAS Registry No.	Concentration (%)
Nonane, all isomers	Mixture.	10 - 30

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SECTION 3. HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact. Inhalation.

Signs and Symptoms of Acute Exposure

- Inhalation** Breathing high concentrations may be harmful. Mist or vapor can irritate the throat and lungs. Breathing this material may cause central nervous system depression with symptoms including nausea, headache, dizziness, fatigue, drowsiness, or unconsciousness. Breathing high concentrations of this material, for example, in an enclosed space or by intentional abuse, can cause irregular heartbeats which can cause death.
- Eye Contact** This product can cause transient mild eye irritation with short-term contact with liquid sprays or mists. Symptoms include stinging, watering, redness, and swelling.
- Skin Contact** This product can cause mild, transient skin irritation with short-term exposure. The severity of irritation will depend on the amount of material that is applied to the skin and the speed and thoroughness that it is removed. Symptoms include redness, itching, and burning of the skin. Repeated or prolonged skin contact can produce moderate irritation (dermatitis).
- Ingestion** If swallowed, this material may irritate the mucous membranes of the mouth, throat, and esophagus. It can be readily absorbed by the stomach and intestinal tract. Symptoms include a burning sensation of the mouth and esophagus, nausea, vomiting, dizziness, staggering gait, drowsiness, loss of consciousness, and delirium, as well as additional central nervous system (CNS) effects. Due to its light viscosity, there is a danger of aspiration into the lungs during vomiting. Aspiration can result in severe lung damage or death.
- Chronic Health Effects Summary** Chronic effects of ingestion and subsequent aspiration into the lungs may cause pneumatocele (lung cavity) formation and chronic lung dysfunction.
- Reports have associated repeated and prolonged occupational overexposure to solvents with irreversible brain and nervous system damage (sometimes referred to as "Solvent or Painter's Syndrome"). Intentional misuse by deliberately concentrating and inhaling this product may be harmful or fatal.
- Conditions Aggravated by Exposure** Disorders of the following organs or organ systems that may be aggravated by significant exposure to this material or its components include: Skin, Respiratory System, Liver, Kidneys, Central Nervous System (CNS)
- Target Organs** May cause damage to the following organs: kidneys, lungs, the nervous system, liver, mucous membranes, upper respiratory tract, skin, central nervous system (CNS), eye, lens or cornea
- Carcinogenic Potential** This product is not known to contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).

OSHA Health Hazard Classification				OSHA Physical Hazard Classification					
Irritant	<input checked="" type="checkbox"/>	Sensitizer	<input type="checkbox"/>	Combustible	<input checked="" type="checkbox"/>	Explosive	<input type="checkbox"/>	Pyrophoric	<input type="checkbox"/>
Toxic	<input type="checkbox"/>	Highly Toxic	<input type="checkbox"/>	Flammable	<input type="checkbox"/>	Oxidizer	<input type="checkbox"/>	Water-reactive	<input type="checkbox"/>
Corrosive	<input type="checkbox"/>	Carcinogenic	<input type="checkbox"/>	Compressed Gas	<input type="checkbox"/>	Organic Peroxide	<input type="checkbox"/>	Unstable	<input type="checkbox"/>

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SECTION 4. FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

Inhalation	Immediately move victim to fresh air. If victim is not breathing, immediately begin rescue breathing. If heart has stopped, immediately begin cardiopulmonary resuscitation (CPR). If breathing is difficult, 100 percent humidified oxygen should be administered by a qualified individual. Seek medical attention immediately.
Eye Contact	Flush eyes with cool, clean, low-pressure water for at least 15 minutes. Hold eyelids apart to ensure complete irrigation of the eye and eyelid tissue. If easily accomplished, check for and remove contact lenses. If contact lenses cannot be removed, seek immediate medical attention. Do not use eye ointment. Seek medical attention.
Skin Contact	Remove contaminated shoes and clothing. Flush affected area with large amounts of water. If skin surface is damaged, apply a clean dressing and seek medical attention. Do not use ointments. If skin surface is not damaged, clean affected area thoroughly with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists.
Ingestion	Do not induce vomiting. If spontaneous vomiting is about to occur, place victim's head below knees. If victim is drowsy or unconscious, place on the left side with head down. Never give anything by mouth to a person who is not fully conscious. Do not leave victim unattended. Seek medical attention immediately.
Notes to Physician	<p>INHALATION: Inhalation overexposure can produce toxic effects. Monitor for respiratory distress. If cough or difficulty in breathing develops, evaluate for upper respiratory tract inflammation, bronchitis, and pneumonitis. Administer supplemental oxygen with assisted ventilation, as required.</p> <p>This material (or a component) sensitizes the heart to the effects of sympathomimetic amines. Epinephrine and other sympathomimetic drugs may initiate cardiac arrhythmias in individuals exposed to this material. Administration of sympathomimetic drugs should be avoided.</p> <p>INGESTION: If ingested, this material presents a significant aspiration and chemical pneumonitis hazard. Induction of emesis is not recommended. Consider activated charcoal and/or gastric lavage. If patient is obtunded, protect the airway by cuffed endotracheal intubation or by placement of the body in a Trendelenburg and left lateral decubitus position.</p>

SECTION 5. FIRE FIGHTING MEASURES

NFPA Flammability Classification	NFPA Class-II combustible liquid.		
Flash Point	Closed cup: 42°C (108°F). (Tagliabue.)		
Lower Flammable Limit	AP 0.6 %	Upper Flammable Limit	AP 6 %
Autoignition Temperature	AP 230°C (AP 446°F)		
Hazardous Combustion Products	Carbon dioxide, carbon monoxide, smoke, fumes, and/or unburned hydrocarbons.		
Special Properties	Combustible Liquid! This material releases vapors when heated above ambient temperatures. Vapors can cause a flash fire. Vapors can travel to a source of ignition and flashback. A vapor and air mixture can create an explosion hazard in confined spaces such as sewers. Use only with adequate ventilation. If container is not properly cooled, it can rupture in the heat of a fire.		

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Extinguishing Media

SMALL FIRE: Use dry chemicals, carbon dioxide, foam, or inert gas (nitrogen). Carbon dioxide and inert gas can displace oxygen. Use caution when applying carbon dioxide or inert gas in confined spaces.

LARGE FIRE: Use foam, water fog, or water spray. Water fog and spray are effective in cooling containers and adjacent structures. However, water can cause frothing and/or may not extinguish the fire. Water can be used to cool the external walls of vessels to prevent excessive pressure, autoignition or explosion. **DO NOT** use a solid stream of water directly on the fire as the water may spread the fire to a larger area.

Protection of Fire Fighters

Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies. Evacuate area and fight the fire from a maximum distance or use unmanned hose holders or monitor nozzles. Cover pooling liquid with foam. Containers can build pressure if exposed to radiant heat; cool adjacent containers with flooding quantities of water until well after the fire is out. Withdraw immediately from the area if there is a rising sound from a venting safety device or discoloration of vessels, tanks, or pipelines. Be aware that burning liquid will float on water. Notify appropriate authorities of potential fire and explosion hazard if liquid enter sewers or waterways.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Combustible Liquid! Release causes an immediate fire or explosion hazard. Evacuate all non-essential personnel from immediate area and establish a "regulated zone" with site control and security. A vapor-suppressing foam may be used to reduce vapors. Eliminate all ignition sources. All equipment used when handling this material must be grounded. Stop the leak if it can be done without risk. Do not touch or walk through spilled material. Remove spillage immediately from hard, smooth walking areas. Prevent its entry into waterways, sewers, basements, or confined areas. Absorb or cover with dry earth, sand, or other non-combustible material and transfer to appropriate waste containers. Use clean, non-sparking tools to collect absorbed material.

For large spills, secure the area and control access. Dike far ahead of a liquid spill to ensure complete collection. Water mist or spray may be used to reduce or disperse vapors; but, it may not prevent ignition in closed spaces. This material will float on water and its run-off may create an explosion or fire hazard. Verify that responders are properly HAZWOPER-trained and wearing appropriate respiratory equipment and fire-resistant protective clothing during cleanup operations. In an urban area, cleanup spill as soon as possible; in natural environments, cleanup on advice from specialists. Pick up free liquid for recycle and/or disposal if it can be accomplished safely with explosion-proof equipment. Collect any excess material with absorbent pads, sand, or other inert non-combustible absorbent materials. Place into appropriate waste containers for later disposal. Comply with all laws and regulations.

SECTION 7. HANDLING AND STORAGE

Handling

A spill or leak can cause an immediate fire or explosion hazard. Keep containers closed and do not handle or store near heat, sparks, or any other potential ignition sources. Do not contact with oxidizable materials. Do not breathe vapor. Use only with adequate ventilation and personal protection. Never siphon by mouth. Avoid contact with eyes, skin, and clothing. Prevent contact with food and tobacco products. Do not take internally.

When performing repairs and maintenance on contaminated equipment, keep unnecessary persons away from the area. Eliminate all potential ignition sources. Drain and purge equipment, as necessary, to remove material residues. Follow proper entry procedures,

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including compliance with 29 CFR 1910.146 prior to entering confined spaces such as tanks or pits. Use gloves constructed of impervious materials and protective clothing if direct contact is anticipated. Provide ventilation to maintain exposure potential below applicable exposure limits. Use appropriate respiratory protection when concentrations exceed any established occupational exposure level (See Section 8). Promptly remove contaminated clothing. Wash exposed skin thoroughly with soap and water after handling.

A static electrical charge can accumulate when this material is flowing through pipes, nozzles or filters and when it is agitated. A static spark discharge can ignite accumulated vapors particularly during dry weather conditions. Always bond receiving containers to the fill pipe before and during loading. Always keep nozzle in contact with the container throughout the loading process. Do not fill any portable container in or on a vehicle. Do NOT use compressed air for filling, discharging or other handling operations.

Product container is not designed for elevated pressure. Do not pressurize, cut, weld, braze solder, drill, or grind on containers. Do not expose product containers to flames, sparks, heat or other potential ignition sources. Empty containers may contain product residues that can ignite with explosive force. Observe label precautions. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product.

Storage

Keep container closed. Store in a cool, dry, well-ventilated area. Do not store with oxidizing agents. Do not store at elevated temperatures or in direct sunlight for extended periods of time. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls

Provide ventilation or other engineering controls to keep the airborne concentrations of vapor or mists below the applicable workplace exposure limits indicated below. All electrical equipment should comply with the National Electric Code. An emergency eye wash station and safety shower should be located near the work-station.

Personal Protective Equipment

Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



Eye Protection

Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. Chemical goggles should be worn during transfer operations or when there is a likelihood of misting, splashing, or spraying of this material. A suitable emergency eye wash water and safety shower should be located near the work station.

Hand Protection

Avoid skin contact. Use heavy duty gloves constructed of chemical resistant materials such as Viton® or heavy nitrile rubber. Wash hands with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities or leaving work. DO NOT use gasoline, kerosene, solvents or harsh abrasives as skin cleaners.

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- Body Protection** Avoid skin contact. Wear long-sleeved fire-retardant garments (e.g., Nomex®) while working with flammable and combustible liquids. Additional chemical-resistant protective gear may be required if splashing or spraying conditions exist. This may include an apron, boots and additional facial protection. If product comes in contact with clothing, immediately remove soaked clothing and shower. Promptly remove and discarded contaminated leather goods.
- Respiratory Protection** For known vapor concentrations above the occupational exposure guidelines (see below), use a NIOSH-approved organic vapor respirator if adequate protection is provided. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134). For airborne vapor concentrations that exceed the recommended protection factors for organic vapor respirators, use a full-face, positive-pressure, supplied air respirator. Due to fire and explosion hazards, do not enter atmospheres containing concentrations greater than 10% of the lower flammable limit of this product.
- General Comments** Warning! Use of this material in spaces without adequate ventilation may result in generation of hazardous levels of combustion products and/or inadequate oxygen levels for breathing. Odor is an inadequate warning for hazardous conditions.

Occupational Exposure Guidelines

Substance	Applicable Workplace Exposure Levels
Petroleum Hydrocarbon Distillates	ACGIH TLV (United States). TWA: 100 ppm 8 hour(s).
	OSHA PEL Z2 (United States). TWA: 500 ppm 8 hour(s).
Nonane, all isomers	ACGIH (United States). TWA: 200 ppm 8 hour(s).

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES (TYPICAL)

Physical State	Liquid.	Color	Transparent, colorless.	Odor	Characteristic hydrocarbon solvent odor.
Specific Gravity	0.78 (Water = 1)	pH	Not applicable	Vapor Density	5 (Air = 1)
Boiling Range	159 to 199°C (318 to 390°F)		Melting/Freezing Point	Not available.	
Vapor Pressure	<0.1 kPa (<1 mm Hg) (at 20°C)		Volatility	780 g/l VOC (w/v)	
Solubility in Water	Very slightly soluble in cold water. (<0.1 % w/w)		Viscosity (cSt @ 40°C)	not available	
Flash Point	Closed cup: 42°C (108°F). (Tagliabue.)				
Additional Properties	Paraffin, Isoparaffin and Cycloparaffin Hydrocarbons Content = >99 Wt. % (ASTM D-1319); Aromatic Hydrocarbon Content = <1 Wt. % (ASTM D-1319); Average Density at 60°F = 6.48 lbs./gal. (Calculated via ASTM D-287); Aniline Cloud Point Temperature = 155°F (68°C) (ASTM D-611); Kauri-Butanol (KB) Value = 33 (ASTM D-1133) Dry Point Temperature = 390°F (199°C) (ASTM D-86, D-850 or D-1078); Evaporation Rate = 0.2 (n-Butyl acetate = 1.0); Heat Value = 19,784 Btu. per pound				

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SECTION 10. STABILITY AND REACTIVITY

Chemical Stability	Stable.	Hazardous Polymerization	Not expected to occur.
Conditions to Avoid	Keep away from heat, flame and other potential ignition sources. Keep away from strong oxidizing conditions and agents.		
Materials Incompatibility	Strong acids, alkalis, and oxidizers such as liquid chlorine and oxygen.		
Hazardous Decomposition Products	No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS.		

SECTION 11. TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data

Light hydrotreated distillate (petroleum):

Studies on laboratory animals have shown similar materials to cause eye and respiratory tract irritation. Studies of similar materials on laboratory animals have resulted in skin irritation after repeated or prolonged contact. Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and rash (dermatitis).

Petroleum hydrocarbon distillates:

Dermal, Acute LD₅₀ (rabbit): >3000 mg/kg
Inhalation, Acute LC₅₀ (rat): >5.5 mg/l (8 hours)

Studies on laboratory animals have associated similar materials with eye and respiratory tract irritation. Studies on laboratory animals have shown similar materials to cause skin irritation after repeated or prolonged contact. Repeated direct application of Stoddard Solvent to the skin can produce defatting dermatitis and kidney damage in laboratory animals. Rats developed kidney damage and elevated blood urea nitrogen levels when exposed to a concentration of 1.9 mg/L for 65 days. The kidney damage occurred only in male rats and appeared to involve both the tubules and glomeruli. The significance of these animal study results to human health is unclear.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity	This mixture contains components that are potentially toxic to freshwater and saltwater ecosystems.
Environmental Fate	This product will normally float on water. Components will evaporate rapidly. This material may be harmful to aquatic organisms and may cause long term adverse effects in the aquatic environment. The log Kow value for this product is expected to be in the range of 3.3 to 6.

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SECTION 13. DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

Maximize material recovery for reuse or recycling. Recovered non-usable material may be regulated by US EPA as a hazardous waste due to its ignitibility (D001) characteristics. Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a RCRA "hazardous waste" at the time of disposal. Transportation, treatment, storage and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact your regional US EPA office for guidance concerning case specific disposal issues.

SECTION 14. TRANSPORT INFORMATION

The shipping description below may not represent requirements for all modes of transportation, shipping methods or locations outside of the United States.

US DOT Status	A U.S. Department of Transportation (DOT) regulated material.		
Proper Shipping Name	Petroleum Distillates, n.o.s. (Naphtha Solvent), 3, UN1268 PG III		
Hazard Class	3	Packing Group(s)	III
		UN/NA Number	UN 1268
Reportable Quantity	A Reportable Quantity (RQ) has not been established for this material.		
Placard(s)		Emergency Response Guide No.	128
		MARPOL III Status	Not a DOT "Marine Pollutant" per 49 CFR 171.8.

SECTION 15. REGULATORY INFORMATION

TSCA Inventory	This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.
SARA 302/304 Emergency Planning and Notification	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.
SARA 311/312 Hazard Identification	The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories: fire, Acute (Immediate) Health Hazard, Chronic (Delayed) Health Hazard

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SARA 313 Toxic Chemical Notification and Release Reporting

This product contains the following components in concentrations above de minimis levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA: No components were identified.

CERCLA

The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. This product or refinery stream is not known to contain chemical substances subject to this statute. However, it is recommended that you contact state and local authorities to determine if there are any other reporting requirements in the event of a spill.

Clean Water Act (CWA)

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

California Proposition 65

This product is not known to contain any components for which the State of California has found to cause cancer, birth defects or other reproductive harm.

New Jersey Right-to-Know Label

For New Jersey R-T-K labeling requirements, refer to components listed in Section 2.

Additional Regulatory Remarks

Federal Hazardous Substances Act, related statutes, and Consumer Product Safety Commission regulations, as defined by 16 CFR 1500.14(b)(3) and 1500.83(a)(13): This product contains "Petroleum Distillates" which may require special labeling if distributed in a manner intended or packaged in a form suitable for use in the household or by children. Precautionary label dialogue should display the following: **DANGER: Contains Petroleum Distillates! Harmful or fatal if swallowed! Call Physician Immediately. KEEP OUT OF REACH OF CHILDREN!**

SECTION 16. OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION

Version Number 4.1
Revision Date 06/07/2005
Print Date Printed on 06/07/2005.

ABBREVIATIONS

AP: Approximately EQ: Equal >: Greater Than <: Less Than NA: Not Applicable ND: No Data NE: Not Established
ACGIH: American Conference of Governmental Industrial Hygienists AIHA: American Industrial Hygiene Association
IARC: International Agency for Research on Cancer NTP: National Toxicology Program
NIOSH: National Institute of Occupational Safety and Health OSHA: Occupational Safety and Health Administration
NPCA: National Paint and Coating Manufacturers Association HMIS: Hazardous Materials Information System
NFPA: National Fire Protection Association EPA: US Environmental Protection Agency

DISCLAIMER OF LIABILITY

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***** END OF MSDS *****